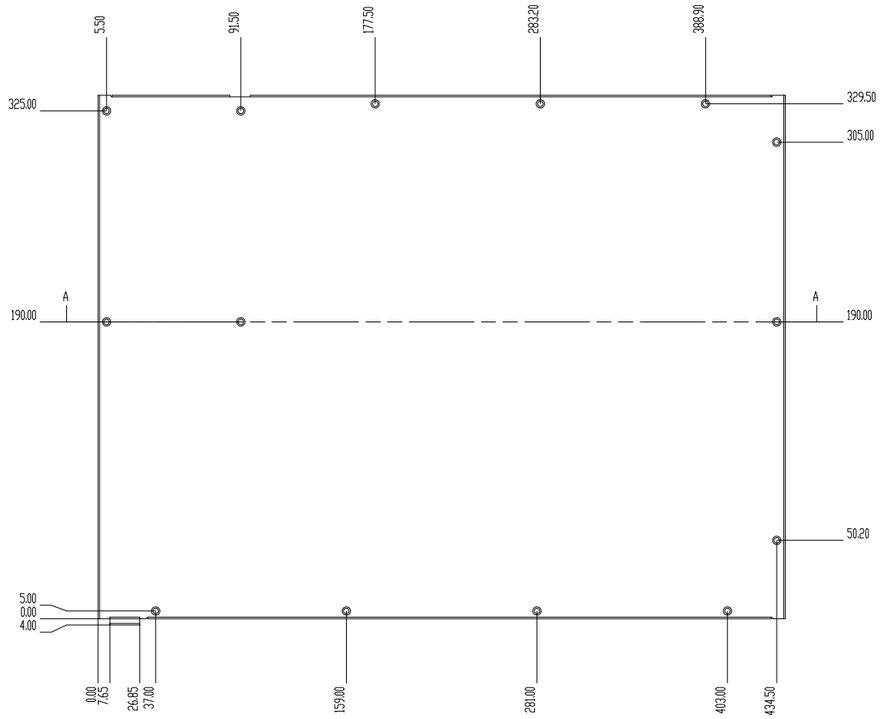
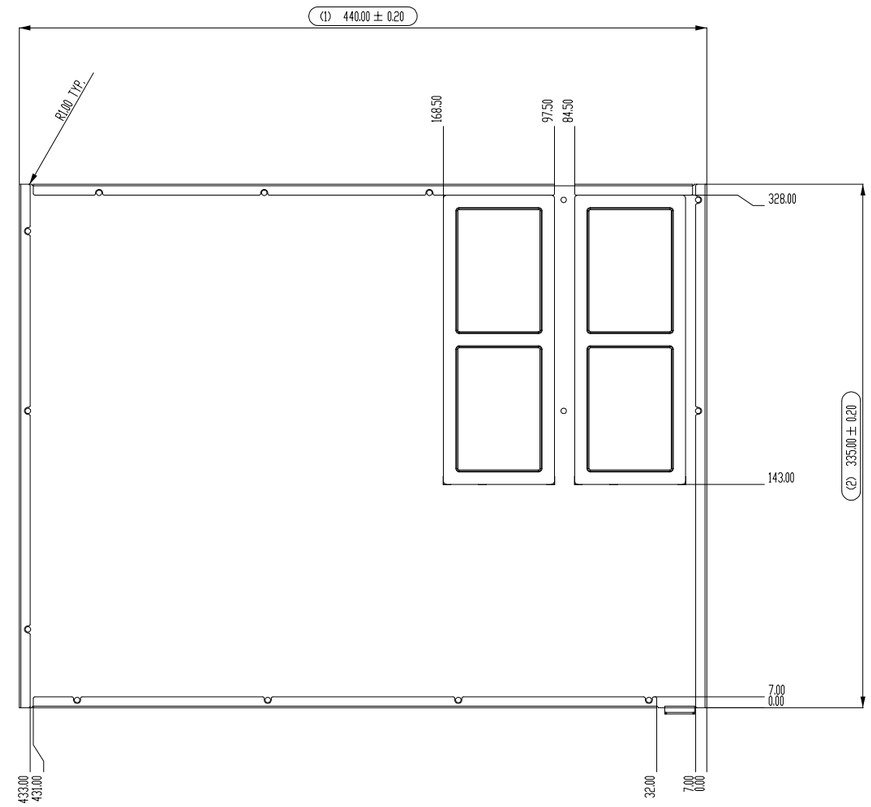
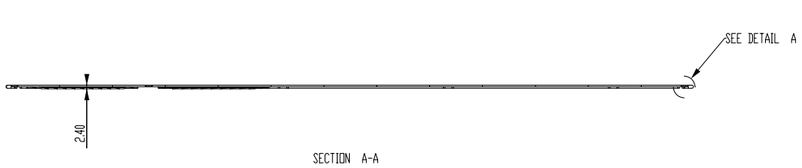
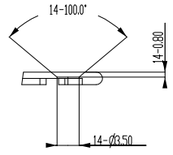
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SECTION A-A
SCALE 0.250



DETAIL A
SCALE 1.000

NOTES:
1. DIMENSIONS (1)~(2) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHAPE EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH BASE-123100000771A/123100000772A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH ROHS REQUEST.

Reason		
	,	,
	,	,
	,	,
	,	,
	,	,
ZONE		DESCRIPTION

This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:PANTONE 3C2X
PRINTING:NO

PART NO. 123200000717A

SCALE 1/1 | UNIT MM ~~(IN)~~

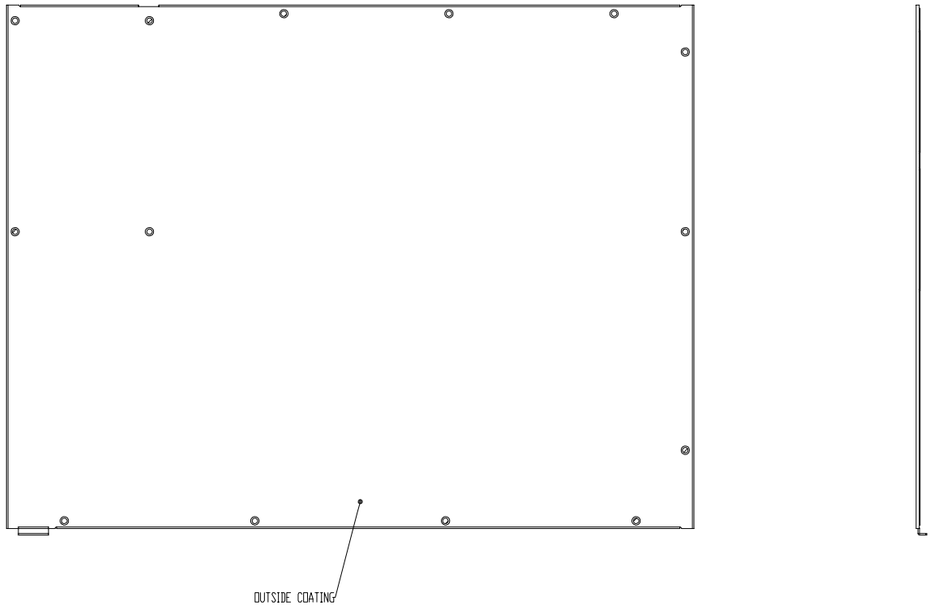
DESIGN Curtis | 02-FEB-15

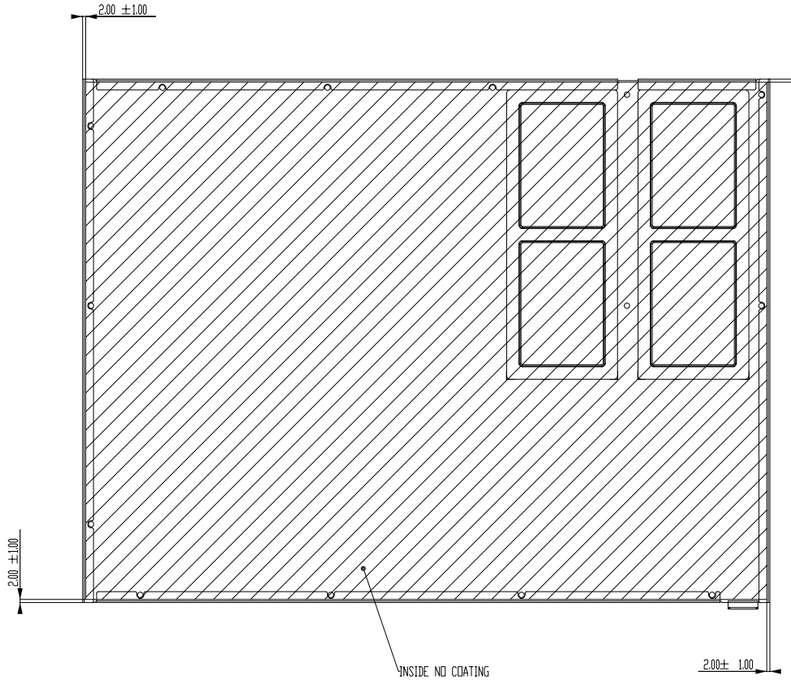
MATERIAL
SECC T=1.0mm

Accton TECHNOLOGY CORP.

DWG. TITLE.	SHEET	REV.	SIZE
IRON COVER ES4654BH-HPoE-1014-ZZ	1/2	01	A3

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SCALE 0.250

Reason			UNSPECIFIED TOL'S (+/-0.2mm)							FINISH. COATING:PANTONE 3C2X PRINTING:NO	Accton TECHNOLOGY CORP.		
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	,	,	ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5	PART NO. 123200000717A	SCALE 1/1	UNIT MM ~~(IN)~~	DWG. TITLE. IRON COVER ES4654BH-HPoE-1014-ZZ	SHEET 2/2	REV. 01
	,	,	ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5		DESIGN Curtis 02-FEB-15				SIZE A3
	,	,		16------63	0.05	0.15	0.2	0.3	0.3	0.8						
	,	,		63------250	0.05	0.2	0.25	0.4	0.5	1.2						
	,	,		250------500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL SECC T=1.0mm					
	ZONE	DESCRIPTION		500------1000		0.3	0.5	0.8	1.2	3.0						